

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Mixture  
Product name : Kimya ABS-R  
Type of product : 3D Filament

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Main use category : Industrial use, Professional use, Consumer use

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

KIMYA SAS  
20 rue Chevreul  
44100 Nantes  
France  
T +33(0)2 40 38 40 00  
[contact@kimya.fr](mailto:contact@kimya.fr) - [www.kimya.fr](http://www.kimya.fr)

#### 1.4. Emergency telephone number

No additional information available

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

##### Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

##### Adverse physicochemical, human health and environmental effects

No additional information available

#### 2.2. Label elements

##### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

#### 2.3. Other hazards

Contains no PBT/vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

Not applicable

#### 3.2. Mixtures

This mixture does not contain any substances to be mentioned according to the criteria of section 3.2 of REACH Annex II

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according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

First-aid measures after inhalation	: Allow affected person to breathe fresh air. Give oxygen or artificial respiration if necessary. If you feel unwell, seek medical advice.
First-aid measures after skin contact	: In the event of contact with molten product : Wash off with plenty of water. Do not pull solidified product away from the skin. Get medical advice/attention.
First-aid measures after eye contact	: Immediately rinse with water for a prolonged period while holding the eyelids wide open. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Get medical advice/attention if you feel unwell. Do not induce vomiting. Ingestion is not considered a potential route of exposure. Rinse mouth out with water.

#### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects	: Risk of thermal burns on contact with molten product.
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#### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media	: Dry chemical, CO <sub>2</sub> , or water spray or regular foam.
Unsuitable extinguishing media	: Do not use a heavy water stream.

#### 5.2. Special hazards arising from the substance or mixture

Explosion hazard	: Potential dust explosion hazard from airborne release.
Hazardous decomposition products in case of fire	: May release : Carbon oxides (CO, CO <sub>2</sub> ). Hydrogen cyanide.

#### 5.3. Advice for firefighters

Protection during firefighting	: Use self-contained breathing apparatus and chemically protective clothing.
Other information	: Do not allow run-off from fire fighting to enter drains or water courses.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

##### 6.1.1. For non-emergency personnel

Measures in case of dust release	: Ensure adequate ventilation, especially in confined areas.
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##### 6.1.2. For emergency responders

Protective equipment	: Where excessive dust may result, use approved respiratory protection equipment.
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#### 6.2. Environmental precautions

Do not allow to enter drains or water courses.

#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up	: Spilled material may present a slipping hazard. Mechanically recover the product. Avoid dust formation.
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#### 6.4. Reference to other sections

No additional information available

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### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Precautions for safe handling : Ensure good ventilation of the work station. Avoid dust formation. Prevent the build-up of electrostatic charge. No open flames. No smoking.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Keep away from heat and direct sunlight. Store in dry, cool, well-ventilated area. Keep away from ignition sources. open flames. Avoid dust formation. Protect from moisture.  
Incompatible materials : Strong oxidizers.

#### 7.3. Specific end use(s)

No additional information available

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### 8.1.1 National occupational exposure and biological limit values

No additional information available

##### 8.1.2. Recommended monitoring procedures

No additional information available

##### 8.1.3. Air contaminants formed

No additional information available

##### 8.1.4. DNEL and PNEC

No additional information available

##### 8.1.5. Control banding

No additional information available

#### 8.2. Exposure controls

##### 8.2.1. Appropriate engineering controls

###### Appropriate engineering controls:

Ensure good ventilation of the work station.

##### 8.2.2. Personal protection equipment

###### Personal protective equipment symbol(s):



###### 8.2.2.1. Eye and face protection

###### Eye protection:

Safety glasses

###### 8.2.2.2. Skin protection

###### Skin and body protection:

Long sleeved protective clothing

###### Hand protection:

Protective gloves

###### 8.2.2.3. Respiratory protection

###### Respiratory protection:

In case of breathable dust, use a self-contained breathing apparatus

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### 8.2.2.4. Thermal hazards

No additional information available

### 8.2.3. Environmental exposure controls

#### Environmental exposure controls:

Avoid release to the environment.

#### Other information:

The substance must be handled in accordance with good industrial hygiene and safety procedures. Do not eat, drink or smoke when using this product.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	: Solid
Colour	: Black.
Appearance	: Filament.
Odour	: odourless.
Odour threshold	: Not available
Melting point	: > 100 °C
Freezing point	: Not available
Boiling point	: Not available
Flammability	: Not available
Explosive limits	: Not applicable
Lower explosion limit	: Not applicable
Upper explosion limit	: Not applicable
Flash point	: Not applicable
Auto-ignition temperature	: Not applicable
Decomposition temperature	: ≈ 300 °C
pH	: Not applicable
pH solution	: Not available
Viscosity, kinematic	: Not applicable
Solubility	: insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	: Not applicable
Vapour pressure	: Not applicable
Vapour pressure at 50°C	: Not applicable
Density	: Not available
Relative density	: Not available
Relative vapour density at 20°C	: Not applicable
Particle size	: Not applicable
Particle size distribution	: Not applicable
Particle shape	: Not applicable
Particle aspect ratio	: /
Particle aggregation state	: Not applicable Not applicable
Particle agglomeration state	: Not applicable
Particle specific surface area	: Not applicable
Particle dustiness	: Not applicable

### 9.2. Other information

#### 9.2.1. Information with regard to physical hazard classes

No additional information available

#### 9.2.2. Other safety characteristics

No additional information available

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### SECTION 10: Stability and reactivity

#### 10.1. Reactivity

No dangerous reactions known under normal conditions of use.

#### 10.2. Chemical stability

Stable under the recommended storage conditions.

#### 10.3. Possibility of hazardous reactions

Hazardous polymerization does not occur. Dust could form explosive mixtures with air.

#### 10.4. Conditions to avoid

Moisture. Keep away from heat and direct sunlight. Use special care to avoid static electric charges. Avoid dust formation.

#### 10.5. Incompatible materials

Strong oxidizers.

#### 10.6. Hazardous decomposition products

Thermal decomposition generates : Carbon oxides (CO, CO<sub>2</sub>). Soot. Aldehydes. ketones.

### SECTION 11: Toxicological information

#### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: Not classified pH: Not applicable
Serious eye damage/irritation	: Not classified pH: Not applicable
Respiratory or skin sensitisation	: Not classified
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: Not classified
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

#### 11.2. Information on other hazards

No additional information available

### SECTION 12: Ecological information

#### 12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Not classified

#### 12.2. Persistence and degradability

No additional information available

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### 12.3. Bioaccumulative potential

#### Kimya ABS-R

Partition coefficient n-octanol/water (Log Kow)	Not applicable
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### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

No additional information available

### 12.6. Endocrine disrupting properties

No additional information available

### 12.7. Other adverse effects

No additional information available

## SECTION 13: Disposal considerations

### 13.1. Waste treatment methods

Waste treatment methods : Avoid discharge to the environment. Dispose of contents/container in accordance with licensed collector's sorting instructions.

## SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

### 14.1. UN number or ID number

UN-No. (ADR)	: Not regulated
UN-No. (IMDG)	: Not regulated
UN-No. (IATA)	: Not regulated
UN-No. (ADN)	: Not regulated
UN-No. (RID)	: Not regulated

### 14.2. UN proper shipping name

Proper Shipping Name (ADR)	: Not regulated
Proper Shipping Name (IMDG)	: Not regulated
Proper Shipping Name (IATA)	: Not regulated
Proper Shipping Name (ADN)	: Not regulated
Proper Shipping Name (RID)	: Not regulated

### 14.3. Transport hazard class(es)

**ADR**  
Transport hazard class(es) (ADR) : Not regulated

**IMDG**  
Transport hazard class(es) (IMDG) : Not regulated

**IATA**  
Transport hazard class(es) (IATA) : Not regulated

**ADN**  
Transport hazard class(es) (ADN) : Not regulated

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### RID

Transport hazard class(es) (RID) : Not regulated

### 14.4. Packing group

Packing group (ADR) : Not regulated  
Packing group (IMDG) : Not regulated  
Packing group (IATA) : Not regulated  
Packing group (ADN) : Not regulated  
Packing group (RID) : Not regulated

### 14.5. Environmental hazards

Dangerous for the environment : No  
Marine pollutant : No  
Other information : No supplementary information available

### 14.6. Special precautions for user

#### Overland transport

Not regulated

#### Transport by sea

Not regulated

#### Air transport

Not regulated

#### Inland waterway transport

Not regulated

#### Rail transport

Not regulated

### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

##### REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

##### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

##### REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

##### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

##### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

##### Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

##### Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

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### Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

#### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No additional information available

## SECTION 16: Other information

No additional information available

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.