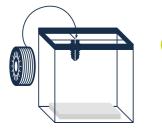
PPprint **Get started**

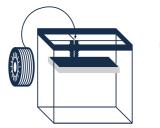




Place *P-filament 721* into your 3D printer. For complex geometries you have to use *P-support 279*. It is not required to dry both filaments prior to use.



Place **P-surface 141** with the PPprint logo upwards on your printer bed and fix it with gentle pressure using the **P-roller 621**. You have also the option to adhere **P-surface 141** to your printer bed by using **P-adhesive 220**.



Heat up the extruder temperture to **210°C**, recalibrate your printing platform and start printing. To remove the finished part without destruction, the printer bed has to be heated to about **110°C**.

Recommended printing parameters

3D printing surface	P-surface 141	
Extruder temperature	200-220 °C	
Printing bed temperature	During the first layer	70-80 °C
	During 3D printing	20 °C
	Removal of printed parts	about 110 °C
Heated 3D printing chamber	Not required	

Your **specialist** for 3D printing with **polypropylene** (PP)



Polypropylene, PP for short, is one of the most widely used plastic materials worldwide offering an excellent mechanical and chemical property profile.

PP is used in many consumer goods and industries, such as healthcare, automotive, tooling, electronics, sports and food industry, as well as art, fashion, architecture and design.

Advantages of P-filament 721

