Safety data sheet

1. Identification

Product identifier

Ultrafuse Support Layer

Recommended use: 3D Printing, for industrial use only

Details of the supplier of the safety data sheet

Company:
BASF 3D Printing Solutions B.V.
Eerste Bokslootweg 17
7821 AT Emmen, Netherlands

Telephone: + 31 591 820 389
E-mail address: sales@basf-3dps.com

Emergency telephone number

International emergency number:
Telephone: +49 180 2273-112

2. Hazards Identification

Classification of the substance or mixture

According to UN GHS criteria

No need for classification according to GHS criteria for this product.

Label elements

Globally Harmonized System (GHS)

The product does not require a hazard warning label in accordance with GHS criteria.

Labeling of special preparations (GHS):
The following percentage of the mixture consists of components(s) with unknown hazards regarding the acute toxicity: 51 - 95 %, oral
The following percentage of the mixture consists of components(s) with unknown hazards regarding the acute toxicity: 51 - 95 %, Inhalation - dust

Other hazards

According to UN GHS criteria

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture. Upon mechanical treatment like e.g. cutting, grinding and/or polishing the product can release hazardous substances. Upon thermal and/or chemical treatment the product can release hazardous substances.

3. Composition/Information on Ingredients

Substances

Not applicable

Mixtures

Chemical nature

polymer blend based on: Alloy, metal powder
encapsulated, in a polymer matrix

Hazardous ingredients (GHS)
According to UN GHS criteria

Polytetrahydrofuran 2000

Content (W/W): >= 0,3 % - < 3 %	Skin Corr./Irrit. 3
CAS Number: 25190-06-1	H316

For the classifications not written out in full in this section the full text can be found in section 16.

4. First-Aid Measures

Description of first aid measures

Remove contaminated clothing.

If inhaled:

Remove the affected individual into fresh air and keep the person calm. If symptoms persist, seek medical advice.

On skin contact:
Wash thoroughly with soap and water If irritation develops, seek medical attention. Burns caused by molten material require hospital treatment.

On contact with eyes:
Wash affected eyes for at least 15 minutes under running water with eyelids held open. If irritation develops, seek medical attention.

On ingestion:
Rinse mouth immediately with water. Immediate medical attention required.

Most important symptoms and effects, both acute and delayed
Symptoms: (Further) symptoms and / or effects are not known so far

Hazards: No hazard is expected under intended use and appropriate handling.

Indication of any immediate medical attention and special treatment needed
Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

5. Fire-Fighting Measures

Extinguishing media
Suitable extinguishing media:
water spray, foam, dry powder, carbon dioxide

Additional information:
Water spray for suppression (heat dissipation) of incipient fires as long as the product has not yet ignited.

Special hazards arising from the substance or mixture
At temperatures of > 200 °C can be emitted: Formaldehyde, harmful vapours

Advice for fire-fighters
Special protective equipment:
Wear a self-contained breathing apparatus.

Further information:
Dust can form an explosive mixture with air. Dispose of fire debris and contaminated extinguishing water in accordance with official regulations.

6. Accidental Release Measures

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Avoid the formation and build-up of dust - danger of dust explosion. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

Personal precautions, protective equipment and emergency procedures
No special precautions necessary.

Environmental precautions
Discharge into the environment must be avoided.

Methods and material for containment and cleaning up
For small amounts: Sweep/shovel up.
For large amounts: Sweep/shovel up.
Dispose of absorbed material in accordance with regulations. Avoid raising dust.

7. Handling and Storage

Precautions for safe handling
Avoid inhalation of dusts/mists/vapours. Ensure adequate ventilation. Provide suitable exhaust ventilation at the drying process and in the area surrounding the melt outlet of processing machines. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Avoid the formation and deposition of dust.

Protection against fire and explosion:
The product is not an oxidizer, not self-combustible and not explosive. Avoid dust formation. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

Conditions for safe storage, including any incompatibilities
Segregate from acids.

Suitable materials for containers: High density polyethylene (HDPE), Low density polyethylene (LDPE), Paper/Fibreboard
Further information on storage conditions: Avoid deposition of dust.

Storage stability:
Protect against moisture.

The packed product is not damaged by low temperatures or by frost.
Protect from temperatures above: 160 °C
Changes in the properties of the product may occur if substance/product is stored above indicated temperature for extended periods of time.

Specific end use(s)
For the relevant identified use(s) listed in Section 1 the advice mentioned in this section 7 is to be observed.

8. Exposure Controls/Personal Protection

Control parameters

Components with occupational exposure limits

1344-28-1: Aluminium oxide
9002-88-4: polyethylene

Exposure controls

Personal protective equipment

Respiratory protection:
Breathing protection if breathable aerosols/dust are formed. Wear respiratory protection if ventilation is inadequate. Particle filter with medium efficiency for solid and liquid particles (e.g. EN 143 or 149, Type P2 or FFP2)

Hand protection:
Use additional heat protection gloves when handling hot molten masses (EN 407), e.g. of textile or leather.

Eye protection:
Safety glasses with side-shields (frame goggles) (e.g. EN 166)

Body protection:
Body protection must be chosen depending on activity and possible exposure, e.g. apron, protecting boots, chemical-protection suit (according to EN 14605 in case of splashes or EN ISO 13982 in case of dust).

General safety and hygiene measures
Wear protective clothing to prevent contact during mechanical processing and/or hot melt conditions. Store work clothing separately. Hands and/or face should be washed before breaks and at the end of the shift.

9. Physical and Chemical Properties

Information on basic physical and chemical properties

Form:	filament
Colour:	white
Odour:	odourless
Odour threshold:	not applicable, odour not perceivable
pH value:	not applicable, substance/mixture is non-soluble (in water)

Melting point:	163 °C
Boiling point:	not applicable
Flash point:	not applicable, the product is a solid
Evaporation rate:	The product is a non-volatile solid.
Flammability:	not highly flammable
Lower explosion limit:	For solids not relevant for classification and labelling.
Upper explosion limit:	For solids not relevant for classification and labelling.
Ignition temperature:	not applicable
Vapour pressure:	not determined
Relative vapour density (air):	The product is a non-volatile solid.
Solubility in water:	insoluble
Partitioning coefficient n-octanol/water (log Kow):	not applicable for mixtures
Self ignition:	not self-igniting
Thermal decomposition:	> 200 °C Thermal decomposition above the indicated temperature is possible.
Viscosity, dynamic:	not applicable, the product is a solid
Viscosity, kinematic:	not applicable, the product is a solid
Explosion hazard:	Product is not explosive, however a dust explosion could result from an air / dust mixture.
Fire promoting properties:	not fire-propagating

Other information

Self heating ability:	It is not a substance capable of spontaneous heating.	
Radioactivity:		not radioactive for transport purposes
Bulk density:	570 kg/m3	(DIN EN ISO 60)
Hygroscopy:	Non-hygroscopic	

10. Stability and Reactivity

Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Corrosion to metals:	No corrosive effect on metal.	
Reactions with water/air:	Reaction with:	air
	Flammable gases:	no
	Toxic gases:	no
	Corrosive gases:	no
	Smoke or fog:	no
	Peroxides:	no
	Reaction with:	water
	Flammable gases:	no
	Toxic gases:	no
	Corrosive gases:	no
	Smoke or fog:	no
	Peroxides:	no
Formation of flammable gases:	Remarks:	Forms no flammable gases in the presence of water.

Chemical stability
The product is stable if stored and handled as prescribed/indicated. depolymerizes at elevated temperatures

Possibility of hazardous reactions
Strong exothermic reaction with acids. May decompose violently.
The product is stable if stored and handled as prescribed/indicated.

Conditions to avoid
Avoid all sources of ignition: heat, sparks, open flame. Avoid prolonged exposure to extreme heat.

Incompatible materials

Substances to avoid:
inorganic acids, plastics containing halogenated flame retardants

Hazardous decomposition products

Hazardous decomposition products:
Formaldehyde, Carbon monoxide
At prolonged and/or strong thermal stressing above the decomposition temperature dangerous decomposition products can be formed.

11. Toxicological Information

Information on toxicological effects

Acute toxicity

Assessment of acute toxicity:
Virtually nontoxic after a single ingestion. Virtually nontoxic by inhalation. Virtually nontoxic after a single skin contact. Contact with molten product may cause thermal burns.

The following percentage of the mixture consists of components(s) with unknown hazards regarding the acute toxicity: 51 - 95 %

The following percentage of the mixture consists of components(s) with unknown hazards regarding the acute toxicity: 51 - 95 %

Irritation

Assessment of irritating effects:
May cause mechanical irritation.

Respiratory/Skin sensitization

Assessment of sensitization:
Based on available data, the classification criteria are not met.

Germ cell mutagenicity

Assessment of mutagenicity:
Based on available data, the classification criteria are not met.

Carcinogenicity

Assessment of carcinogenicity:
Based on available data, the classification criteria are not met.

Reproductive toxicity

Assessment of reproduction toxicity:
Based on available data, the classification criteria are not met.

Developmental toxicity

Assessment of teratogenicity:
Based on available data, the classification criteria are not met.

Specific target organ toxicity (single exposure)

Remarks: Based on available data, the classification criteria are not met.

Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

Assessment of repeated dose toxicity:

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

Aspiration hazard

No aspiration hazard expected.

Other relevant toxicity information

The product has not been tested. The statement has been derived from the properties of the individual components. The product has been assessed on the basis of the components' available data. To some extent data gaps exist for individual components. According to our present knowledge and experience dangers which are not covered by the current labeling are not to be expected.

Based on our experience and the information available, no adverse health effects are expected if handled as recommended with suitable precautions for designated uses.

12. Ecological Information

Toxicity

Assessment of aquatic toxicity:
There is a high probability that the product is not acutely harmful to aquatic organisms. The product has not been tested. The statement has been derived from substances/products of a similar structure or composition.

Persistence and degradability

Assessment biodegradation and elimination (H2O):
The product is not very soluble in water and can thus be removed from water mechanically in suitable effluent treatment plants.

Bioaccumulative potential

Assessment bioaccumulation potential:
The product has not been tested.

Bioaccumulation potential:
The product has not been tested. Because of the product's consistency and low water solubility, bioavailability is improbable.

Mobility in soil

Assessment transport between environmental compartments:
Adsorption in soil: Adsorption to solid soil phase is possible.

Other adverse effects

The product does not contain substances that are listed in Regulation (EC) 1005/2009 on substances that deplete the ozone layer.

Additional information

The product contains:
The product contains the heavy metals listed in Section 3 and/or Section 8, which are fixed in a polymer matrix.

Add. remarks environm. fate & pathway:
The product has not been tested. The statements on environmental fate and pathway have been derived from the properties of the individual components.

Other ecotoxicological advice:
The product has not been tested. The statements on ecotoxicology have been derived from the properties of the individual components.

13. Disposal Considerations

Waste treatment methods

Dispose of in accordance with national, state and local regulations.
Contact specialized companies about recycling.

Contaminated packaging:
Dispose of in accordance with national, state and local regulations.
Contaminated packaging should be emptied as far as possible and disposed of in the same manner as the substance/product.

14. Transport Information

Land transport

ADR

	Not classified as a dangerous good under transport regulations
UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

RID

Not classified as a dangerous good under transport regulations

UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

Inland waterway transport

ADN

Not classified as a dangerous good under transport regulations

UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user:	None known

Transport in inland waterway vessel

Not evaluated

Sea transport

IMDG

Not classified as a dangerous good under transport regulations

UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

Air transport

IATA/ICAO

Not classified as a dangerous good under transport regulations

UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable

Special precautions for user	None known

Transport in bulk according to Annex II of MARPOL and the IBC Code

Regulation:	Not evaluated
Shipment approved:	Not evaluated
Pollution name:	Not evaluated
Pollution category:	Not evaluated
Ship Type:	Not evaluated

15. Regulatory Information

Safety, health and environmental regulations/legislation specific for the substance or mixture

If other regulatory information applies that is not already provided elsewhere in this safety data sheet, then it is described in this subsection.

16. Other Information

Any other intended applications should be discussed with the manufacturer.

Full text of classifications, hazard symbols and hazard statements, if mentioned in section 2 or 3:

Skin Corr./Irrit.	Skin corrosion/irritation
H316	Causes mild skin irritation.

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.

Vertical lines in the left hand margin indicate an amendment from the previous version.