Zetamix Stainless steel datasheet

PRODUCT DESCRIPTION

Zetamix Stainless Steel is a 316L stainless steel filament used for 3D printing. The binders mixed with stainless steel powder enables to have a flexible and resistant filament usable with classical FFF printers (Fused Filament Fabrication). Printed parts need to be debinded and sintered.

Diameter available: 1,75mm
Postprocess : debinding and sintering

IDENTIFICATION

Trade name	Zetamix Stainless steel
Chemical name of raw material	316 L stainless steel
Binding proportion (vol) %	40%
Binding proportion (mass) %	8%
316L proportion (vol) %	60%
316L proportion (mass) %	92%

Nanoe 6 rue des frênes,
91160 Ballainvilliers
France

E-mail: contact@nanoe.com
Phone: +33 9 81 98 33 64 Fax:
+33 9 81 70 75 52

ζetamix by NANOE

PRINTING AND SINTERING RECOMMANDATIONS

Printing temperature	120-130°C
Solvant debinding	Acetone at 40°C
Sintering temprature	1350°C, under hydrogenated argon
Shrinkage	x,y = 15.4% ±1% / z = 14.7% ±1%
Density	>90 %

TYPICAL PROPERTIES OF THE FILAMENT

Specific Gravity [$g.cm^{-3}$]	5.2
MFR [g/10min] (@120°C, 2.5kg, half die)	24
MVR [cm3/10(min)]	5
Moisture Absorption , 7 days [%]	<0,3%

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