

# Safety data sheet

Page: 1/11

BASF Safety data sheet according to UN GHS 4th rev.

Date / Revised: 24.03.2020

Product: **Ultrafuse® ABS Blue**

Version: 6.1

(ID no. 11120807/SDS\_GEN\_00/EN)

Date of print 19.03.2021

## 1. Identification

### Product identifier

## Ultrafuse® ABS Blue

Recommended use: 3D Printing, for industrial use only

### Details of the supplier of the safety data sheet

Company:

BASF 3D Printing Solutions B.V.  
Eerste Bokslotweg 17  
7821 AT Emmen, Netherlands

Telephone: + 31 591 820 389

E-mail address: sales@basf-3dps.com

### Emergency telephone number

International emergency number:

Telephone: +49 180 2273-112

---

## 2. Hazards Identification

### Classification of the substance or mixture

According to UN GHS criteria

No need for classification according to GHS criteria for this product.

### Label elements

Globally Harmonized System (GHS)

The product does not require a hazard warning label in accordance with GHS criteria.

### Other hazards

According to UN GHS criteria

If applicable information is provided in this section on other hazards which do not result in classification but which may contribute to the overall hazards of the substance or mixture.

---

## 3. Composition/Information on Ingredients

### Substances

Not applicable

### Mixtures

Chemical nature

Polymer

Hazardous ingredients (GHS)  
According to UN GHS criteria

No particular hazards known.

---

## 4. First-Aid Measures

### Description of first aid measures

Remove contaminated clothing.

If inhaled:

Remove the affected individual into fresh air and keep the person calm. Assist in breathing if necessary. If symptoms persist, seek medical advice.

On skin contact:

Wash thoroughly with soap and water. Burns caused by molten material require hospital treatment. If irritation develops, seek medical attention.

On contact with eyes:

In case of contact with the eyes, rinse immediately for at least 15 minutes with plenty of water. If irritation develops, seek medical attention.

On ingestion:

Rinse mouth and then drink 200-300 ml of water. Do not induce vomiting. Seek medical attention.

### Most important symptoms and effects, both acute and delayed

---

BASF Safety data sheet according to UN GHS 4th rev.

Date / Revised: 24.03.2020

Product: **Ultrafuse® ABS Blue**

Version: 6.1

(ID no. 11120807/SDS\_GEN\_00/EN)

Date of print 19.03.2021

Symptoms: (Further) symptoms and / or effects are not known so far

Hazards: No hazard is expected under intended use and appropriate handling.

### **Indication of any immediate medical attention and special treatment needed**

Treatment: Treat according to symptoms (decontamination, vital functions), no known specific antidote.

---

## **5. Fire-Fighting Measures**

### **Extinguishing media**

Suitable extinguishing media:  
water spray, foam, dry powder

### **Special hazards arising from the substance or mixture**

Styrene, Acrylonitrile, fumes/smoke, carbon oxides, nitrogen oxides  
Traces of the substances/groups of substances mentioned can be released in case of fire or upon excessive heat.

### **Advice for fire-fighters**

Special protective equipment:  
Wear a self-contained breathing apparatus.

Further information:

Dusty conditions may ignite explosively in the presence of an ignition source causing flash fire.

---

## **6. Accidental Release Measures**

Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air). Avoid the formation and build-up of dust - danger of dust explosion. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition.

### **Personal precautions, protective equipment and emergency procedures**

No special precautions necessary.

### **Environmental precautions**

Do not allow to enter soil, waterways or waste water channels.

### **Methods and material for containment and cleaning up**

For small amounts: Sweep/shovel up.

For large amounts: Sweep/shovel up. Vacuum up spilled product.

Reclaim for processing if possible. Ensure adequate ventilation. Avoid raising dust. After decontamination, spill area can be washed with water.

---

## 7. Handling and Storage

### Precautions for safe handling

Avoid inhalation of dusts/mists/vapours. Ensure adequate ventilation. Provide suitable exhaust ventilation at drying process and in the surrounding of processing machines. Keep away from sources of ignition - No smoking. Take precautionary measures against static discharges. Avoid the formation and deposition of dust.

Protection against fire and explosion:

Avoid dust formation. Dust in sufficient concentration can result in an explosive mixture in air. Handle to minimize dusting and eliminate open flame and other sources of ignition. Routine housekeeping should be instituted to ensure that dusts do not accumulate on surfaces.

### Conditions for safe storage, including any incompatibilities

Further information on storage conditions: Keep container tightly closed. Avoid extreme heat. Avoid all sources of ignition: heat, sparks, open flame.

Storage stability:

Avoid prolonged storage.

---

## 8. Exposure Controls/Personal Protection

### Control parameters

Components with occupational exposure limits

100-42-5: Styrene

107-13-1: Acrylonitrile

### Exposure controls

Personal protective equipment

Respiratory protection:

Breathing protection if breathable aerosols/dust are formed. Wear respiratory protection if ventilation is inadequate. Particle filter with medium efficiency for solid and liquid particles (e.g. EN 143 or 149, Type P2 or FFP2)

Hand protection:

Wear chemical resistant protective gloves.

Eye protection:

Safety glasses with side-shields (frame goggles) (e.g. EN 166)

Body protection:

Standard work clothes and shoes.

General safety and hygiene measures

Wear protective clothing to prevent contact during mechanical processing and/or hot melt conditions. After use of gloves apply skin-cleaning agents and skin cosmetics.

---

BASF Safety data sheet according to UN GHS 4th rev.

Date / Revised: 24.03.2020

Version: 6.1

Product: **Ultrafuse® ABS Blue**

(ID no. 11120807/SDS\_GEN\_00/EN)

Date of print 19.03.2021

---

## 9. Physical and Chemical Properties

### Information on basic physical and chemical properties

Form:	filament
Colour:	blue
Odour:	odourless
Odour threshold:	not applicable, odour not perceivable
pH value:	not determined
Melting point:	not determined
Boiling point:	not applicable
Flash point:	not applicable
Evaporation rate:	The product is a non-volatile solid.
Flammability:	not flammable
Lower explosion limit:	For solids not relevant for classification and labelling.
Upper explosion limit:	For solids not relevant for classification and labelling.
Ignition temperature:	not determined
Vapour pressure:	not applicable
Relative density:	1,05 - 1,07 (25 °C)
Relative vapour density (air):	not applicable
Solubility in water:	negligible
Partitioning coefficient n-octanol/water (log Kow):	not applicable for mixtures
Self ignition:	not self-igniting
Thermal decomposition:	> 300 °C
Viscosity, dynamic:	not applicable, the product is a solid
Viscosity, kinematic:	not applicable, the product is a solid
Fire promoting properties:	not fire-propagating

### Other information

---

BASF Safety data sheet according to UN GHS 4th rev.

Date / Revised: 24.03.2020

Version: 6.1

Product: **Ultrafuse® ABS Blue**

(ID no. 11120807/SDS\_GEN\_00/EN)

Date of print 19.03.2021

Self heating ability: It is not a substance capable of spontaneous heating.

Radioactivity:

not radioactive for transport purposes

---

## 10. Stability and Reactivity

### Reactivity

No hazardous reactions if stored and handled as prescribed/indicated.

Corrosion to metals: No corrosive effect on metal.

### Chemical stability

Stable under normal conditions.

### Possibility of hazardous reactions

The product is stable if stored and handled as prescribed/indicated.

### Conditions to avoid

Temperature: > 300 °C

Prolonged exposure to elevated temperatures may result in exothermic decomposition accompanied by a pressure build-up in sealed containers. Avoid all sources of ignition: heat, sparks, open flame.

### Incompatible materials

Substances to avoid:  
oxidizing agents

### Hazardous decomposition products

Hazardous decomposition products:  
Acrylonitrile, Styrene  
monomers, gases/vapours, oxides, hydrocarbons

---

## 11. Toxicological Information

### Information on toxicological effects

#### Acute toxicity

Assessment of acute toxicity:

Contact with molten product may cause thermal burns. Virtually nontoxic after a single skin contact. Virtually nontoxic by inhalation. Virtually nontoxic after a single ingestion. The product has not been tested. The statement has been derived from the properties of the individual components.

#### Irritation

---

BASF Safety data sheet according to UN GHS 4th rev.

Date / Revised: 24.03.2020

Version: 6.1

Product: **Ultrafuse® ABS Blue**

(ID no. 11120807/SDS\_GEN\_00/EN)

Date of print 19.03.2021

---

**Assessment of irritating effects:**

May cause slight irritation to the skin. May cause slight irritation to the eyes. May cause slight irritation to the respiratory tract.

Respiratory/Skin sensitization

**Assessment of sensitization:**

A sensitizing effect on particularly sensitive individuals cannot be excluded.

Germ cell mutagenicity

**Assessment of mutagenicity:**

Not classified, due to lack of data.

Carcinogenicity

**Assessment of carcinogenicity:**

Not classified, due to lack of data.

Reproductive toxicity

**Assessment of reproduction toxicity:**

Not classified, due to lack of data.

Developmental toxicity

**Assessment of teratogenicity:**

Not classified, due to lack of data.

Specific target organ toxicity (single exposure)

**Assessment of STOT single:**

Based on available Data, the classification criteria are not met.

Repeated dose toxicity and Specific target organ toxicity (repeated exposure)

**Assessment of repeated dose toxicity:**

The information available on the product provides no indication of toxicity on target organs after repeated exposure.

Aspiration hazard

No aspiration hazard expected.

## 12. Ecological Information

### Toxicity

Assessment of aquatic toxicity:

The product has not been tested. The statement has been derived from the structure of the product. There is a high probability that the product is not acutely harmful to aquatic organisms.

### Persistence and degradability

Assessment biodegradation and elimination (H<sub>2</sub>O):

Experience shows this product to be inert and non-degradable.

### Bioaccumulative potential

Bioaccumulation potential:

The product will not be readily bioavailable due to its consistency and insolubility in water.

### Mobility in soil

Assessment transport between environmental compartments:

Adsorption in soil: Adsorption to solid soil phase is possible.

### Results of PBT and vPvB assessment

The product does not fulfill the criteria for PBT (Persistent/bioaccumulative/toxic) and vPvB (very persistent/very bioaccumulative).

### Other adverse effects

No data available.

### Additional information

Other ecotoxicological advice:

The product has been assessed on the basis of the components' available data. To some extent data gaps exist for individual components.

---

## 13. Disposal Considerations

### Waste treatment methods

Must be disposed of or incinerated in accordance with local regulations.

A waste code in accordance with the European waste catalog (EWC) cannot be specified, due to dependence on the usage.



---

BASF Safety data sheet according to UN GHS 4th rev.

Date / Revised: 24.03.2020

Version: 6.1

Product: **Ultrafuse® ABS Blue**

(ID no. 11120807/SDS\_GEN\_00/EN)

Date of print 19.03.2021

The waste code in accordance with the European waste catalog (EWC) must be specified in cooperation with disposal agency/manufacturer/authorities.

Contaminated packaging:

Packs that cannot be cleaned should be disposed of in the same manner as the contents.

Uncontaminated packaging can be re-used.

---

## 14. Transport Information

### Land transport

ADR

	Not classified as a dangerous good under transport regulations
UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

RID

	Not classified as a dangerous good under transport regulations
UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

### Inland waterway transport

ADN

	Not classified as a dangerous good under transport regulations
UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user:	None known

Transport in inland waterway vessel

Not evaluated

---

BASF Safety data sheet according to UN GHS 4th rev.

Date / Revised: 24.03.2020

Version: 6.1

Product: **Ultrafuse® ABS Blue**

(ID no. 11120807/SDS\_GEN\_00/EN)

Date of print 19.03.2021

---

### **Sea transport**

#### IMDG

	Not classified as a dangerous good under transport regulations
UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

### **Air transport**

#### IATA/ICAO

	Not classified as a dangerous good under transport regulations
UN number:	Not applicable
UN proper shipping name:	Not applicable
Transport hazard class(es):	Not applicable
Packing group:	Not applicable
Environmental hazards:	Not applicable
Special precautions for user	None known

### **Transport in bulk according to Annex II of MARPOL and the IBC Code**

Regulation:	Not evaluated
Shipment approved:	Not evaluated
Pollution name:	Not evaluated
Pollution category:	Not evaluated
Ship Type:	Not evaluated

---

## **15. Regulatory Information**

### **Safety, health and environmental regulations/legislation specific for the substance or mixture**

Not applicable

---

## **16. Other Information**

The data contained in this safety data sheet are based on our current knowledge and experience and describe the product only with regard to safety requirements. This safety data sheet is neither a

---

BASF Safety data sheet according to UN GHS 4th rev.

Date / Revised: 24.03.2020

Version: 6.1

Product: **Ultrafuse® ABS Blue**

(ID no. 11120807/SDS\_GEN\_00/EN)

Date of print 19.03.2021

Certificate of Analysis (CoA) nor technical data sheet and shall not be mistaken for a specification agreement. Identified uses in this safety data sheet do neither represent an agreement on the corresponding contractual quality of the substance/mixture nor a contractually designated use. It is the responsibility of the recipient of the product to ensure any proprietary rights and existing laws and legislation are observed.

---

Vertical lines in the left hand margin indicate an amendment from the previous version.